

**PRODUCT:** Edge Universal Plastic Repair

**PART NUMBER:** 200590    200mL Cartridge    6 units per case    6.0 lbs. per case

**DESCRIPTION:** Edge Universal Plastic Repair is a two-component epoxy repair adhesive that provides speed, incredible strength and sandability. This fast setting epoxy simplifies the plastic repair process by eliminating substrate identification and adhesion promoter. Universal Plastic Repair is ideal for fixing tears, nicks and gouges in plastic parts and other quick fix applications.

**SUBSTRATES:**



- Fiberglass
- SMC
- TPO
- RRIM
- PUR
- PP
- Other Automotive Plastics

**NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance**

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax
- Wash the repair area with soap and warm water and thoroughly dry entire repair area (i.e. compressed air, heat, etc.)
- Solvent clean with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area (Wipe from the center of the repair area to the outside)
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand repair area with 80 grit and featheredge paint only with 180 grit
- Clean repair area with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area
- Use a clean, dry cloth to wipe the area dry

### APPLICATION:

- Equalize the cartridge, attach the included Evercoat #100817 Static Mix Tip, and gun out a bead of material the length of the static mix tip to check for proper mix  
**Use Evercoat #100817 Static Mix Tips when additional tips are required**
- Apply material to repair area
- Level with a spreader and apply more repair adhesive if needed

### FINISH:



- Edge Universal Plastic Repair will be ready to sand in *20-30 minutes*, depending on temperature
- Sand with *180-220 grit* sandpaper and follow paint manufacturer's recommendations for priming.

**NOTE: If you have pinholes or low spots, apply another coat of Universal Plastic Repair according to directions above**

### TECHNICAL SPECIFICATIONS:

Work Time	4-6 minutes
Sand Time	20-30 minutes
Cure Time	4 hours

**NOTE: Physical testing performed @ ~72°F (22°C) /75% RH unless otherwise noted.**

### SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Material Safety Data Sheets can be found online at [www.theevercoatedge.com](http://www.theevercoatedge.com).