

PRODUCT: Edge Plastic Repair Fast

PART NUMBER: 200580 200mL Cartridge 6 units per case 6.0 lbs. per case

DESCRIPTION: Edge Plastic Repair Fast Adhesive is a two-component, general purpose urethane adhesive that provides speed, incredible strength and sandability. This fast setting adhesive is ideal for tab repairs, emblems and molding adhesive, as well as other quick-fix applications.

SUBSTRATES:



- Fiberglass
- SMC
- Cold Rolled Steel
- Aluminum
- TPO
- RRIM
- PUR
- PP
- Other Automotive Plastics

NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax
- Wash the repair area with soap and warm water and thoroughly dry entire repair area (i.e. compressed air, heat, etc.)
- Solvent clean with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area (Wipe from the center of the repair area to the outside)
- Use a clean, dry cloth to wipe the area dry

PREPARATION:



- Sand repair area with 80 grit and featheredge paint only with 180 grit
- Clean repair area with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area
- Use a clean, dry cloth to wipe the area dry

NOTE: For TPO, TEO and TP repairs use #883 Adhesion Promoter for optimum adhesion and performance

APPLICATION:

- Equalize the cartridge, attach the included Evercoat #100817 Static Mix Tip, and gun out a bead of material the length of the static mix tip to check for proper mix
Use Evercoat #100817 Static Mix Tips when additional tips are required
- Apply material to repair area
- Level with a spreader and apply more repair adhesive if needed

FINISH:



- Edge Plastic Repair Fast Adhesive will be ready to sand in *8-10 minutes*, depending on temperature
- Sand with *80 grit* followed by *180-220 grit* sandpaper and follow paint manufacturer's recommendations for priming
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube

NOTE: If you have pinholes or low spots, apply another coat of Edge Plastic Repair Fast Adhesive according to directions above

TECHNICAL SPECIFICATIONS:

Work Time	1-3 minutes
Sand Time	8-10 minutes
Cure Time	1 hour

NOTE: Physical testing performed @ ~ 72°F (22°C) /75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Material Safety Data Sheets can be found online at www.theevercoatedge.com.