

PRODUCT: Edge Control-Flow Seam Sealer

PART NUMBER: 200573 **200mL Cartridge** **6 units per case** **6.0 lbs. per case**

DESCRIPTION: Edge Control-Flow Seam Sealer is an epoxy seam sealer with limited flow characteristics, ideal for use in sloped areas. The viscosity of this seam sealer allows for build without brush marks. Edge Control-Flow Seam Sealer is compatible with most topcoats.

SUBSTRATES:



- Bare Metal
- Cured Paint
- Epoxy Primer
- E-Coat
- 2K Urethane Primer

NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax
- Clean area with an all-purpose solvent cleaner
- Use a clean, dry cloth to wipe the area dry

PREPARATION:



- Sand area with 80-180 grit (Remove as little factory E-coat as possible)
- Blow area to remove dust using compressed air
- Reclean with an all-purpose solvent cleaner.

APPLICATION:

- Equalize the cartridge, attach the included Evercoat #100817 Static Mix Tip, and gun out a bead of material the length of the static mix tip to check for proper mix
Use Evercoat #100817 Static Mix Tips when additional tips are required
- Apply steady pressure to the caulking gun at all times during application
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube



Product Information Sheet

TECHNICAL SPECIFICATIONS:

Work Time	5-10 minutes
Sand Time	30 minutes
Cure Time	4 hours

NOTE: Physical testing performed @ ~ 72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Material Safety Data Sheets can be found online at www.theevercoatedge.com.



a division of Illinois Tool Works Inc. | 6600 Cornell Road | Cincinnati, OH 45242 | (513) 489-7600
Made and Printed in the U.S. | ©2012 Evercoat

theevercoatedge.com

100-310-ECFS-PIS
3.2013