

PRODUCT: 2K Sealer

PART NUMBER: 102510 Gallon 4 units/case 21 lbs/case

DESCRIPTION: **2K Sealer** is a two-component sealer designed to create a solid foundation and uniform color. It assists in excellent gloss holdout and DOI. 2K Sealer is applied wet-on-wet to optimize productivity.

SUBSTRATES:



- Treated Steel
- Treated Aluminum
- OEM Finishes
- Refinish Lacquers, Enamels and Urethanes
- Self-Etch Primers
- Body Filler/Putty

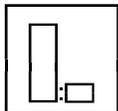
NOTE: Steel and Aluminum must be properly treated with an Etch Primer or Metal Etch and should not exceed areas larger than 1 inch in diameter.

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax

MIXING:



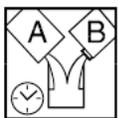
4 Parts #2510 2K Sealer to **1 Part** #2524 Medium Catalyst #2526 Slow Catalyst

- Shake and stir the sealer and catalyst thoroughly before mixing

Catalyst	Temperature Range
#2524	Up to 85°F (29°C)
#2526	Above 85°F (29°C)

*Consider size of repair, air flow and spray conditions with catalyst selection

POTLIFE:



1 hour @ 70°F (21°C)
45 min. @ 80°F (27°C)
30 min. @ 90°F (32°C)

- Clean spray gun immediately after use

APPLICATION:

- Use a primer gun with a 1.3 to 1.5 fluid nozzle/air cap at a recommended air pressure of 8-10 psi at the cap
- Apply 1 medium wet coat

RECOAT:

- Handslick (5-30 minutes)
- Denib with 600 grit prior to topcoat, if necessary

TECHNICAL SPECIFICATIONS:

Appearance	Gray liquid
VOC	Packaged: 4.58lbs/gal (548g/L) Applied: 3.78lbs/gal (453g/L)
Recommended Dry-Film-Thickness (DFT) after Sanding	0.8 – 1.2 mils
Maximum DFT after Sanding	2.0 mils

SAFETY & HANDLING:

IMPORTANT: The contents of these packages must be mixed with other components before the products can be used. Before opening the packages, be sure to understand the warnings on all labels of all components since the resulting product will have the warnings and cautions of all its parts. Improper spray technique may result in hazardous conditions. Follow the spray equipment manufacturer's instructions to prevent injury or fire. Follow respirator manufacturer's directions for respirator use. Always wear eye and skin protection. Observe all precautions. Consult MSDS for further safety information and/or handling instructions. In case of emergency, contact your local emergency room or poison control center immediately. **For professional use only.**

EVERCOAT

a division of Illinois Tool Works Inc. | 6600 Cornell Road | Cincinnati, OH 45242 | (513) 489-7600
 Made and Printed in the U.S. | ©2012 Evercoat

evercoat.com