

PRODUCT: 2.1 Sealer

PART NUMBER: 102710 Gallon 4 units/case 24 lbs/case

DESCRIPTION: **2.1 Sealer** is a two-component, fast drying sealer that assists in excellent gloss holdout and DOI. It is applied wet-on-wet to optimize productivity.

SUBSTRATES:



- Treated Steel
- Treated Aluminum
- OEM Finishes
- Refinish Lacquers, Enamels and Urethanes
- Self-Etch Primers
- Body Filler/Putty

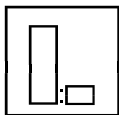
NOTE: Steel and Aluminum must be properly treated with an Etch Primer or Metal Etch and should not exceed areas larger than 1 inch in diameter.

CLEANING:



- Surface must be clean and free of dirt, oil, grease and wax

MIXING:



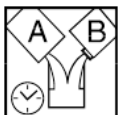
5 Parts **1 Part**
 #2710 to #2712 Fast / 2714 Medium / 2716 Slow
 2.1 Sealer 2.1 Primer Catalyst

- Shake and stir the sealer and catalyst thoroughly before mixing

Catalyst	Temperature Range
#2712	55°F-75°F/12°C-24°C
#2714	70°F-85°F/21°C-29°C
#2716	80°F (27°C) and above

*Consider size of repair, air flow and spray conditions with catalyst selection

POTLIFE:



- 15 minutes @ 70°F (21°C)
- Clean spray gun immediately after use

APPLICATION:



- Use a primer gun with a 1.3 to 1.5 fluid nozzle/air cap at a recommended air pressure of 8-10 psi at the cap
- Apply 1 medium wet coat

RECOAT:



- 15 minutes
NOTE: If not recoated within 2 hours, you must wait 8 hours or bake the Sealer for 30 minutes @ 140°F/60°C surface temperature
- Denib with 600 grit prior to topcoat, if necessary

TECHNICAL SPECIFICATIONS:

Appearance	Gray liquid
VOC	Packaged: 2.36lbs/gal (283g/L) Applied: 1.33lbs/gal (160g/L)
Recommended Dry-Film-Thickness (DFT) after Sanding	0.7 – 1.5 mils
Maximum DFT after Sanding	1.5 mils

SAFETY & HANDLING:

IMPORTANT: The contents of these packages must be mixed with other components before the products can be used. Before opening the packages, be sure to understand the warnings on all labels of all components since the resulting product will have the warnings and cautions of all its parts. Improper spray technique may result in hazardous conditions. Follow the spray equipment manufacturer's instructions to prevent injury or fire. Follow respirator manufacturer's directions for respirator use. Always wear eye and skin protection. Observe all precautions. Consult MSDS for further safety information and/or handling instructions. In case of emergency, contact your local emergency room or poison control center immediately. **For professional use only.**



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