

**PRODUCT:** Edge Plastic Repair Super Fast

**PART NUMBER:** 200575    200mL Cartridge    6 units per case    6.0 lbs. per case

**DESCRIPTION:** Edge Plastic Repair Super Fast is a two-component urethane repair adhesive that provides incredible strength for bonding of brackets, clips, moldings, backing patches, repairing bumper tabs, bonding of cracked headlight buckets and lenses. Plastic Repair-1 is used for non-structural repairs on fiberglass, SMC, PUR, RRIM, PP, TPO, TPE, EPDM and other automotive plastics.

**SUBSTRATES:**



- Fiberglass
- SMC
- TPO
- RRIM
- PP
- PUR
- EPDM
- Other Automotive Plastics

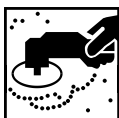
**NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance**

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax
- Wash the repair area with soap and warm water and thoroughly dry entire repair area (i.e. compressed air, heat, etc.)
- Solvent clean with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area (Wipe from the center of the repair area to the outside)
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand repair area with 80 grit and featheredge paint only with 180 grit
- Remove sanding dust with clean compressed air and a dry cloth.

**NOTE: For TPO, TEO and TP repairs use #883 Adhesion Promoter for optimum adhesion and performance**

### APPLICATION:

- Equalize the cartridge and apply material to repair area
- Level with a spreader and apply more repair adhesive if needed

### FINISH:



- Edge Plastic Repair Super Fast will be ready to sand in *8-10 minutes*, depending on temperature
- Sand with *80 grit* followed by *180-220 grit* sandpaper and follow paint manufacturer's recommendations for priming.

**NOTE: If you have pinholes or low spots, apply Plastic Repair-5**

### TECHNICAL SPECIFICATIONS:

Work Time	40-45 seconds
Sand Time	5-7 minutes
Paint Time	30-40 minutes
Cure Time	1 hour

**NOTE: Physical testing performed at approximately 70°F (21°C) /75% RH unless otherwise noted.**

### SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).