

PRODUCT: Edge Advance Putty

PART NUMBER:	200506	30 Oz. Pump	6 units/case	14 lbs/case
	200507	16 Oz. Pouch	6 units/case	8 lbs/case
	Packaged with Blue Cream Hardener			

DESCRIPTION: Edge Advance Finishing Putty is a two-part flowable polyester finishing and blending putty. Unique formula made especially for optimum sanding performance. Ideally suited for filling and skim coating body work, pinholes, grind marks, low spots and other surface imperfections. Edge Advance Putty contains ZNX-7™ to provide superior adhesion to galvanized steel, aluminum, and steel. Part of the METALWORKS® System.

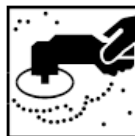
APPROVED SUBSTRATES:



- Sanded Body filler
- Steel
- Galvanized Steel
- E-Coat
- Aluminum
- Rigid to Semi-rigid Thermoset Plastics
- SMC
- Fiberglass (cosmetic repairs only)
- Cured sanded 2K primer surfacers
- Sanded OEM paint

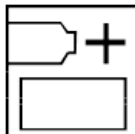
NOTE: For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.

APPLICATION:



- Spread a thin layer of mixed material over surface using firm pressure.
 - Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour
- NOTE:** Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:



- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired..

TOPCOAT:



- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Off White Thixotropic Liquid
▪ VOC	Packaged: 1.65 lbs/gal (199 g/L) Applied: 0.05 lbs/gal (6 g/L)
▪ Weight Per Gallon	8.35 lbs/gal
▪ Sand Time	13 - 14 minutes
▪ Max Rec. Thickness	1/8 inch (3mm)
▪ Max allowable heat	260°F (126.6° C) Surface Temp
▪ Contents and Caution	MSDS Available upon request

NOTE: Properties are typical values and should not be considered as sales specifications.
Physical testing performed @ ~72° F (22° C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at www.evercoat.com.

NOTES:

Never return catalyzed material to container

Keep container closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!