

PRODUCT: Edge Advance Filler

PART

NUMBER: 200510 Gallon 4 units/case 36 lbs/case

DESCRIPTION: Edge Advance Filler is a Lightweight Filler designed for professional use to repair damaged body panels where increased productivity, decreased material costs and premium results are desired. Its unique formula is designed to spread and level to a smooth finish, reducing sanding time to remove heavy texture. It easily sands with 80 grit sandpaper, eliminating the need for coarse grits that can cause sand scratch swelling. Edge Advance Filler contains ZNX-7[®] which quickly provides superior adhesion to galvanized steel and aluminum, eliminating the risk of pulling back the featheredge.

APPROVED SUBSTRATES:



- Steel
- Galvanized Steel
- Aluminum
- SMC
- Fiberglass (cosmetic repairs only)
- Sanded OEM Paint

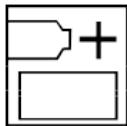
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass[®], Kitty Hair[®] or Fiber Tech[®].

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Prepare the repair area with 40–50 grit for large areas. Use 80 grit to remove the 40-50 sand marks and to featheredge the paint.
- For small areas use 80 grit to remove the paint and featheredge.

MIXING:



- Stir the body filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

APPLICATION:



- Apply in thin layers and spread smoothly.
- Do not blob on or apply all at once.

FINISH:



- Sand body filler with 80 grit sandpaper.
- Finish sand body filler with 80 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.
- For best results, apply Metal Glaze® or Glaze Coat™ pourable glazing putty. This will provide a smoother finish and reduce the number of coats of primer required for a quality finish.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Gold colored paste
▪ VOC	Packaged: 1.69 lbs/gal (202g/L) Applied: 1.08 lbs/gal (129g/L)
▪ Weight per Gallon	8.7 lbs/gal (1042 g/l) Average
▪ Sand Time	15-20 minutes
▪ Max Recommended Thickness (sanded)	1/4 inch
▪ Max Allowable Heat	260°F (126.6°C) Surface Temp
▪ Contents and Caution	MSDS Available upon request

NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72 F (22 C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Material Safety Data Sheets can be found online at www.evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!