

PRODUCT: EDGE Premium Sync

PART NUMBER: 200550 16 oz. Pouch 6 units/case

DESCRIPTION: **EDGE Premium Sync** is specially formulated to allow for extended work times-up to 40 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity. **EDGE Premium Sync** can also be mixed with EDGE Premium for the ultimate flexibility in work time in most any temperature while maintaining the proper mix ratio.

APPROVED SUBSTRATES:



- Steel
- Aluminum
- Fiberglass
- Silicon Bronze Welds
- Galvanized Steel
- SMC
- Sanded OEM Paint

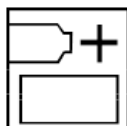
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as *EDGE Long Strand* or *EDGE Short Strand*.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80-180 grit to remove the paint and featheredge with 180.
- * *Smaller repairs on OEM Paint can be prepared with 180 grit*

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Sand body filler with 80-180 grit sandpaper.
- If necessary, reapply EDGE Premium Sync to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit.

* Allow minimum of defined sanding time as per below chart over silicon bronze welds.

NOTE:

For optimum performance apply 440 Express before applying primer surfacer.

TECHNICAL SPECIFICATIONS:

- Appearance Yellow paste
- VOC Refer to Section 9 of the Safety Data Sheet
- Relative Density Refer to Section 9 of the Safety Data Sheet
- Sand Time 120 minutes @ 72°F (22°C)
See chart below for adjusted sanding times
- Max Recommended Thickness (sanded) 1/4 inch (6mm)

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

MIX RATIO						
EDGE Premium	EDGE Premium Sync	60°	75°	90°	105°	
100%	0%	Work Time	6:00	4:30	2:10	1:15
		Dry time	22:00	20:00	16:00	14:00
75%	25%	Work Time	17:00	9:00	6:40	3:00
		Dry time	45:00	33:00	20:00	15:00
50%	50%	Work Time	30:00	20:00	8:45	5:10
		Dry time	69:00	40:00	22:00	17:00
25%	75%	Work Time	50:00	28:00	14:20	7:45
		Dry time	110:00	64:00	31:00	20:00
0%	100%	Work Time	80:00	40:00	21:45	13:00
		Dry time	140:00	110:00	90:00	62:00

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!