

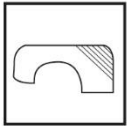
PRODUCT: Edge Premium Filler

PART

NUMBER:	200 522	Gallon	4 units/case
	200 525	3-Gallon Pail	1 each

DESCRIPTION: Edge Premium Filler is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patent pending EcoResin™. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty. Edge Premium Filler contains ZNX-7® and is part of the Metalworks® system.

APPROVED SUBSTRATES:



- Steel
- Stainless Steel
- E-Coat
- SMC
- Silicon Bronze Welds
- Galvanized Steel
- Aluminum
- Sanded OEM Paint
- Fiberglass

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as EDGE Short Strand or EDGE Long Strand.

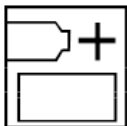
PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80-180 grit to remove the paint and featheredge with 180.

NOTE: Smaller repairs on OEM Paint can be prepared with 180 grit.

MIXING:



- Stir the body filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

APPLICATION:



- Apply in thin layers and spread smoothly.
- Do not blob on or apply all at once.

FINISH:



- Sand body filler with 80-180 grit sandpaper.
- If necessary, reapply Edge Premium Filler to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit.
** Allow minimum of 20 minutes sanding time over silicon bronze welds*

NOTE:

For optimum performance apply 440 Express before applying primer surfacer.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Off-White paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	15-20 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at www.theevercoatedge.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!